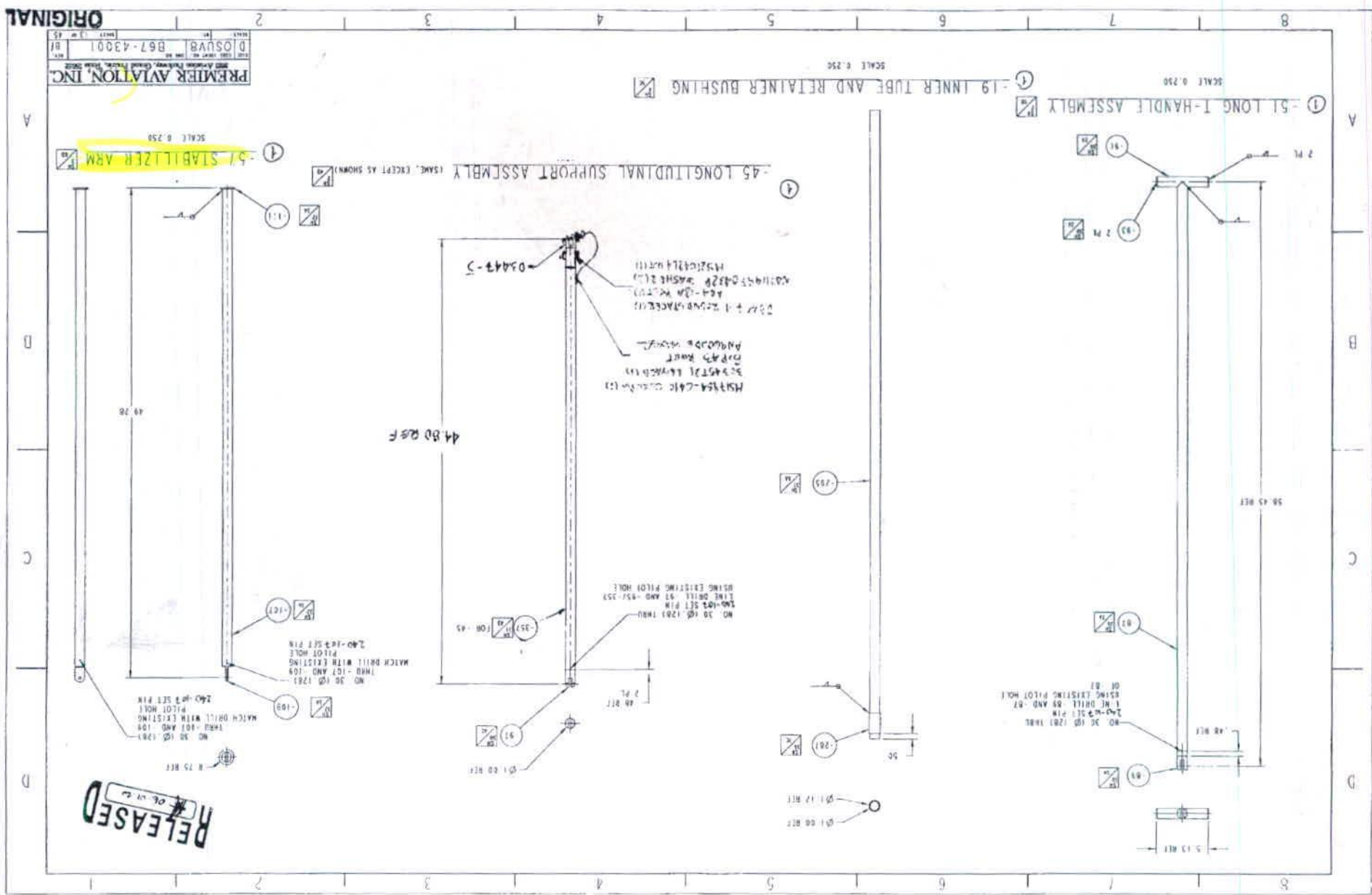


ORIGINAL

ORIGINAL



Date: Wednesday, 06/08/2008 10:52:38 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STABILIZER ARM

Job Number: 41014

Part Number: PB674300157

Job Number:



41239

Seq. #:

Machine Or Operation:

Description :

7.0

240107

SPRING SLOTTED PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

SPRING SLOTTED PIN

batch: 17850

FF 08-08-07 (5)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: 1- line drill -107 and -109 using existing pilot hole of -107 as per dwg

2- install spring pin

FF 08-08-07 (5)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/08/07 (5)

10.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: 9:15

OVEN TEMPERATURE: 320 °F

FINISH TIME: 9:45

M 102316

M 08/08/08

(5x)

11.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-08-08

(5x)

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

39952

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/07 H

Job Completion



U 08.08.26

Date: Wednesday, 06/08/2008 10:52:38 AM
User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : STABILIZER ARM
Job Number : 41014 Estimate Number : 13523
P.O. Number : Part Number : PB674300157
This Issue : 06/08/2008 S.O. No. : Drawing Number : B6743001 P.13
Prsht Rev. : NC Project Number : N/A
First Issue : // Type : SMALL /MED FAB Drawing Revision : B1
Previous Run : Material :
Written By : Due Date : 13/08/2008 Qty: 5 Um: Each
Checked & Approved By : MF 08-08-06
Comment : Est Rev:A 08-07-25 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PB6743001111	Tube End Plate
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Tube End Plate batch: <u>B40013</u> ✓ <u>SP 08-08-07</u> (8x)</p>		
2.0	PB6743001107	Tube Arm
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Tube Arm batch: <u>41011</u> ✓ <u>SP 08-08-07</u> (8x)</p>		
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
<p>Comment: LARGE FABRICATION RESOURCE 1 1-Weld assembly as per dwg PB67-43001 <u>SP 08-08-07</u> (8x)</p>		
4.0	QC5	INSPECT WORK TO CURRENT STEP
<p>Comment: INSPECT WORK TO CURRENT STEP <u>5 08/08/07</u> (8x)</p>		
5.0	QC9	VISUAL WELDING INSPECTION
<p>Comment: VISUAL WELDING INSPECTION <u>DD 08-08-07</u> (8x)</p>		
6.0	PB6743001109	Male Eye
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Male Eye batch: <u>B40011</u> <u>FF 08-08-07</u> (5)</p>		